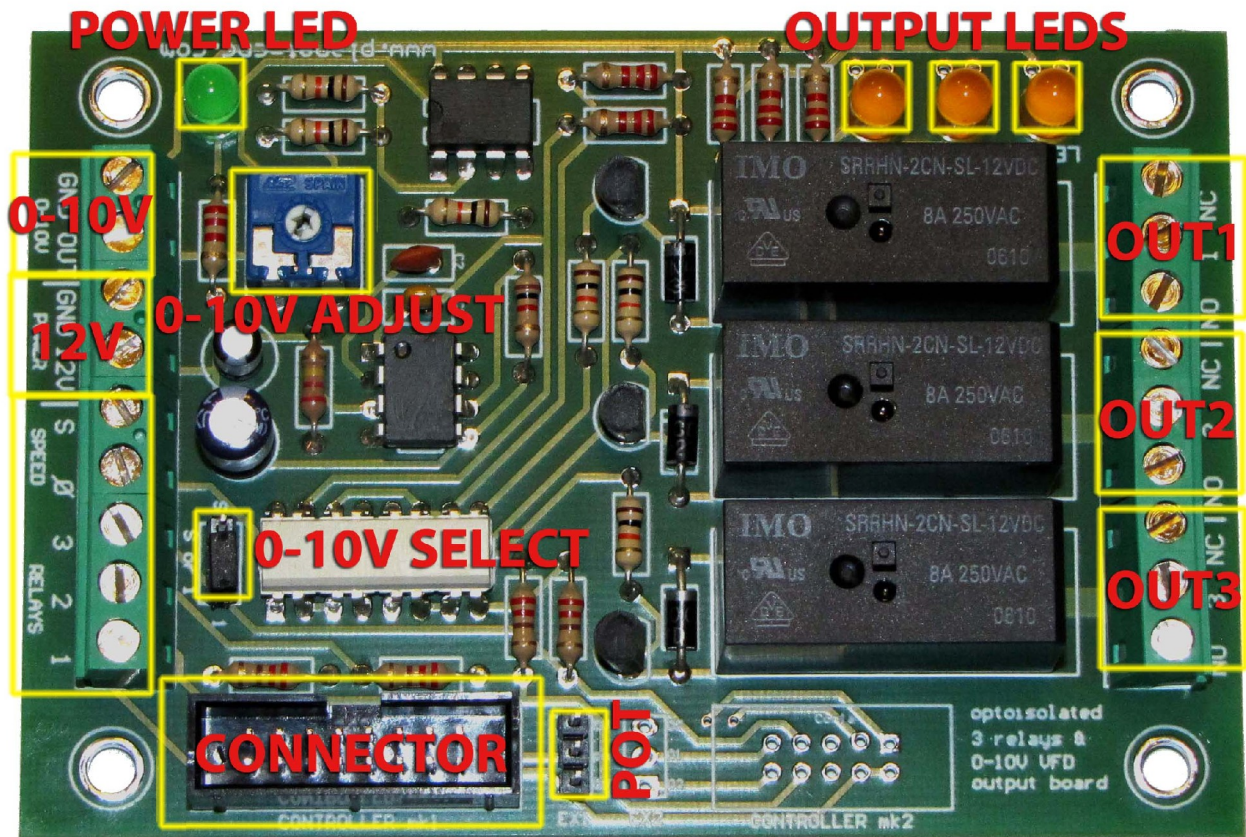


2.5 Output board

- 3 relays
- 0-10V for VFD for spindle speed
- optoisolation



- 12V – 12V power supply. At least 200mA is required
- POWER LED – Led is on when board is powered with 12V
- CONNECTOR – Connects to controller with 16wire cable (included)
- POT – Pot pins of connector (see controller *Connector* connector)
- 0-10V – output for VFD for spindle speed
- 0-10V ADJUST – trimmer for 10V calibration
- 0-10V SELECT – jumper for selecting if controller OUT1 pin (see controller *Connector* connector) is connected to OUT1 or 0-10V output
- OUT1-3 – relay outputs – relay switches between 1-3 and NO (normally open) and NC (normally closed) terminal
- OUTPUT LEDS – show status of OUT1-3 relays